

RAIL SECTION—SPECIAL RECOGNITION

OCTOBER 2018 RAIL REPLACEMENT PROJECT



Director's Statement

The recent rail replacement project was an enormous task that required teamwork and coordination across many groups in our Rail Section. I truly appreciate the effort contributed by each member of our team and I would like to take a moment to recognize their accomplishments. While the primary goal of this special recognition announcement is to appreciate those who worked on the project, I also wanted to provide an overview of the project so that everyone in Rail can have a better understanding of its complexity and the accomplishments of our staff.

The large scale of the project made it a difficult undertaking, even with months of time to plan. Unfortunately, we only had weeks. The expedited timeframe for the work made it critical to complete each

task on schedule and placed more constraints on our crews to get the work done. The location also added challenges, as the work site was a sloped bridge with reduced workspace. In spite of these circumstances, our staff rose to the challenges and safely accomplished their work on schedule.

I am happy with the success of the project, but moreover I am proud of the teamwork exhibited by everyone. Many employees worked overtime and put in additional effort to perform their duties under these challenging conditions. They did this not only because it was their job, but also to support one another and to fulfill our obligations to the public in opening the line to service on schedule. I am taking this opportunity to thank

everyone who was a part of the rail replacement project.

The Track Maintenance group and Way, Power & Signals as a whole deserve special recognition for their skill and determination. Superintendent Steve Bose with his Track Chiefs Mike Larson and Nick Keolker were remarkable in their planning and management of this project. They and their team made this project possible and accomplished our goals in the face of significant obstacles. Their careful planning and professional knowledge were indispensable in this effort.

In addition, Communications Superintendent Keith Sherry and Operations Chiefs Al Azen and Jeff Wachtel also provided extensive support for the project as they coordinated bus bridging, single tracking and other operations activities during the work. Vehicle Maintenance personnel were available to operate the Brandt on site in case of equipment failures or vehicle stalls. Facilities Maintenance also provided additional radios and support for the project as required.

Thank you everyone who worked on this project. Your professional expertise, work ethic, and commitment to excellence are evident and were instrumental in accomplishing this project safely and on schedule.

-Michael Avery

Thank You Everyone!

This Rail Replacement Project would be impossible without our amazing group of talented individuals. All the hard work, extraordinary effort, and focus on safety contributed to successfully completing this project on time and without injuries. Thank you everyone who contributed to this project!

Here is a list of the key contributors to the project:

Track Chiefs Mike Larson and Nick Keolker. They worked together flawlessly, brainstorming and problem solving the challenges of this project. Thank you Mike and Nick!



Track Chiefs (left to right) Nick Keolker and Mike Larson

WPS Track & ROW Team

WPS Superintendent Steve Bose

Mike Larson Nick Keolker Track Leads Andrew Miller Todd Wylie

Track Chiefs

Track Maintainers Jim Adams Henry Castro Mary Doering Tino Flores Adam Franco Casey Hutchens

Marc Logue Scot McSwane Andy Miller Mark Schaecher Tony Tatola Justin Tomas Jeremy Thomas Todd Wylie

Other Rail Section Teams

WPS—Power Pam Smith-Graham, Raul Rico and their team

WPS—Signals and Communications
John Humphrey, Keith
Willett , Brett Forbrich,
Jimmy Skaggs, Jason Smith,
& Forrest McCoy

Sean Porter (provided food and coffee to the crews) Lauren Griffiths (supported planning throughout)

Rail Operations
Keith Sherry, Al Azen, Jeff
Wachtel, Kathy Morgan
(track access), rails supervisors and rail operators

Vehicle Maintenance Tony Couet, Jim Salisbury, Eugene Cordero and the

Facilities Maintenance Jim Nitz, Van Pham

Rail Safety

ST and Other Partners

ST Groups Link Transportation Link Maintenance Bus Operations Customer Service Volunteer Ambassadors Pierce Transit (Bus Bridge) Security Securitas Landmark
DECM—Jason Bailey

KC Metro Bus Bridge

RailWorks Track work contractor

> Holland Flashbutt welding contractor

Stacy & Witbeck Partner who loaned us new eClips

Project Overview (Pictures on Page 2)

Way, Power & Signals (WPS) Track Maintainers performed a visual inspection of the tracks between Rainier Beach and Tukwila International Boulevard stations on 9/19 that revealed rail imperfections on the tracks over I-5 and the BNSF rail line. A 30 MPH speed restriction was initiated and a more intensive inspection requested. Track Maintenance crews performed dye penetrant testing (1) on the rails the following day (9/20). The test identified small defects on the North Bound (NB) track. WPS held a meeting with Rail Operations staff to review this discovery on 9/21. The group decided to start a 10 MPH speed restriction through the area as a safety precaution.

WPS Superintendent (Steve Bose) and the Track Chiefs (Mike Larson & Nick Keolker) immediately began planning an extensive rail replacement project. In one week, the the work site one at a time (3). Two On-WPS team finalized work plans, secured

ordered supplies and planned other logistics elements of the project. WPS staff held a coordination/information meeting on 9/28 to review the project plan. Personnel from multiple groups attended, including Rail Operations, Traction Power, Signals & Communication, Safety, Vehicle Maintenance, MSC, and Sound Transit.

The second phase of the project began one week later. Starting on Wednesday (10/3) Track Maintainers loaded, delivered, and placed thirty-two sticks of rail to the MLK/Norfolk Street staging area (2). Each stick of rail was 80' long and weighed roughly 3,100 lbs. The following day (10/4), Track Maintainers started moving the pieces of track from the staging area to the work site at the top of the bridge. The rails were transported to Track-Equipment vehicles held the rail for soon after and Signals & Communications

10/7

the rear. New rails were carefully placed along the track to prepare for welding (4). Rail Operations began single tracking between the Rainier Beach and Tukwila stations on Friday (10/5), while the track crew completed moving the sticks of rail to the work site.

Rail Operations started a complete track closure of all service between Rainier Beach and Tukwila stations at 5AM Saturday morning (10/6). Bus bridging supported transit service between the two stations during the closure. Holland (welding contractors) began flashbutt welding (5) that morning to join the sticks of rail together. Track Maintainers worked with RailWorks (track contractor) to remove the old rails and thread the new rails into place (6). Sunday Morning (10/7) Holland completed the last flashbutt weld. The NB track de-stress was completed contractor support, prepared equipment, this trip, with one at the front and one at Techs installed new system connections.

Rail Operations began single tracking on the SB track Sunday afternoon to transport Seahawks fans from the game. That night, work on the rails was completed and the Track team operated an LRV at walking speed over the NB track to test the rails.

The NB track was opened for rail operations on Monday (10/7) with a 20 MPH speed restriction. The next day (10/8), WPS Superintendent Bose and Track Chief Larson rode an LRV through the area to evaluate the track. Following their trip, the speed restriction was lifted and service returned to normal.

Track Maintainers stored the old pieces of rail along the side of the NB track through the work area. They will cut and remove these old pieces during non-operating hours for the next few weeks. The project will be complete once they clear the final piece from the track.

Rail Replacement Timeline

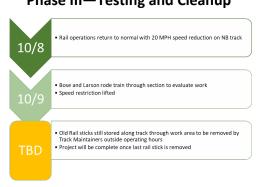
Phase I—Planning

Track Maintainers identify marks on rail • 30 MPH speed reduction effective on NB Track 9/20 Track Maintainers perform additional testing Meeting held to review reports/testing • Speed reduced to 10 MPH 9/21 • Track Chief Larson sends out Scope of Work to Railworks (track contractor) • Site Visit to MLK/Norfolk and MLK Yard to look at logistics Work plans developed for project with Railworks

Phase II—Rail Replacement

10/2	Track Chief Larson and Track Maintainers meet Railworks at site Track Maintainers begin to transport 80' sticks of rail to Norfolk staging area
10/3	
	Track Maintainers and Railworks unload 32 (80') sticks of rail between NB and SB tracks North of Norfolk
10/4	Track Maintainers begin to transport rail sticks to work site (top of I-5 bridge)
	Track Maintainers prepare and arrange rail sticks for flashbutt welding at work site
10/5	Track And Traction Power hold briefing at MOW building
10/5	Single track operation for work area begins 21:00
	Complete cessation of rail operations between Rainer Beach and Tukwilla Station starts at
	04:30
10/6	Flashbutt welding begins
10/6	Remaining rail sticks are brought to the work site
	Flashbutt welding completed

Phase III—Testing and Cleanup



Project Overview Pictures



Dye penetrant testing is used to clearly identify defects

 ${\it Employees from the Track Crew (Tino Flores \& {\it Jim Adams)} unloading and}$ preparing the new rail for delivery from the MLK yard to the Norfolk staging area





 $Nor folk\ staging\ area\ with\ assistance\ from\ the\ Track\ Crew$



Justin Thomas and Robert Garraway both operating simultaneously moving the rail from Norfolk to the work zone



Rails placed and aligned for flashbutt welding



welding

Two rail sticks joined after flashbutt welding



Track Maintainers removing old rail $from \ the \ line \ and \ threading \ the \ new$